

Specification Form

Noted: The follow test result are summarized by SGS test report with our products, if you need more information, please contact us for full documents.

No.	SPC FLOORING				No.	PVC VINYL FLOORING					
	Spec					Spec					
1	Size	180x1220 mm			2	Size	180x1220 mm				
	Thickness	4mm				Thickness	1.8/2.5/3 mm				
	Surface treatment	Double UV coating				Surface treatment	Single UV coating				
	Wooden grain					Wooden grain					
	Calcium Carbonate ≈ 70% and Pure PVC ≈ 30%					Calcium Carbonate ≈ 70% and PVC ≈ 30%					
	IXPE 1.0-2.0mm					Thermosensitive adhesive glue					
	25 years for residential, 15 years for light commercial					10 years for residential, 15 years for light commercial					
	Noted: one uv coating for wear resistance, one uv coating for Staining resistance					Noted: one uv coating for wear resistance					
	SPC Flooring PARAMETERS					PVC Vinyl Flooring PARAMETERS					
	Resistance to Staining					Test Method					
	Test Method: With Reference to EN 13329:2016+A1:2021 Clause 4.2 & EN 438-2:2016+A1:2018 Clause 26					With reference to EN 71-3:2019+A1:2021, analysis was performed by ICP-OES, IC-UV or LC-ICP-MS..					
	Resistance to Staining	Acetone	No change Test area indistinguishable from adjacent surrounding area			Test Item(s).	Limit	Unit.	MDL.	Result	
		120g/L Coffee				Soluble Chromium (VI) (Cr VI)	0.053	mg/kg	0.025	ND	
		25% Sodium hydroxide				Soluble Lead (Pb).	23	mg/kg	5	ND	
		30% Hydrogen peroxide				Soluble Antimony (Sb)	560	mg/kg	10	ND	
		Carbon black suspension in paraffin oil (Shoe polish simulant)				Soluble Arsenic (As)	47	mg/kg	10	ND	
	Micro-Scratch Resistance					Soluble Barium(Ba).	18750	mg/kg	50	ND	
	Test Method: With Reference to EN 16094:2012					Soluble Cadmium	17	mg/kg	5	ND	
	Procedure	Sample	Gloss change ΔR' (85°) (See note 1),%	Micro-scratch resistance class		Soluble Chromium (III) (Cr III)	460	mg/kg	5	ND	
A	1	-3.6	≤10%	Soluble Mercury (Hg)	94	mg/kg	10	ND			
	2	-9.5	≤10%	Soluble Selenium (Se)	460	mg/kg	10	ND			
	3	2.7	≤10%	Soluble Boron (B).	15000	mg/kg	50	ND			
Procedure	Sample	Appearance	Class	Soluble Cobalt (Co).	130	mg/kg	10	ND			
B	1	No visible change	the best	Soluble Manganese (Mn)	15000	mg/kg	50	ND			
	2	No visible change	the best	Soluble Strontium (Sr) .	56000	mg/kg	50	ND			
Formaldehyde Emission				Soluble Zinc (Zn).	46000	mg/kg	50	ND			
Test Method: With Reference to EN 717-1:2004, analysis was performed by UV-Vis.				Soluble Copper	7700	mg/kg	50	ND			
Test Item(s)		Unit	MDL	Result	Soluble Aluminum (Al)	28130	mg/kg	50	ND		
Formaldehyde Emission (In air)		mg/m ³	0.08	ND	Soluble Nickel (Ni)	930	mg/kg	10	ND		
ND = Not Detected (< MDL)				Soluble Tin (Sn).	180000	mg/kg	3	ND			
Fire Classification for Burning Behavior of Flooring Material				Soluble Organic	12	mg/kg	-	ND			
I . Test Method: EN 13501-1:2018 Clause 9 & EN ISO 9239-1:2010 & EN ISO 11925-2:2020				Reaction to fire classification: Bfl – s1							
Specimens that do not ignite or which spread flame less than 110 mm have a critical heat flux ≥ 11kW/m2											
II . EN ISO 11925-2:2020 Reaction to fire tests-Ignitability of products											
Reaction to fire classification: Bfl – s1											